# FIBERLINK INC.

## TECHNICAL DATA SHEET

# **Chopped Strands**For Thermoplastic PP Applications

#### **Product Introduction**

C6-AB is Boron-free glass Chopped Strand used for reinforcement of PP with good resin compatibility. These chopped strands are engineered in different diameters to better meet customer requirements. They are designed to improve dimensional stability at high temperatures, to better control the shrinkage of the molded part, and to improve tensile and flexural modulus and impact.

#### **Product Description**

C6-AB Strands are manufactured from a collection of continuous glass filaments gathered into a single bundle. Higher performance chemistry is applied to optimize glass / matrix adhesion and provide excellent bundle integrity. The fiber bundles are then chopped into specific lengths, dried, screened, trace metals removed and packaged in reusable bags to meet your end-use requirements. The product is optimized to meet your cost and performance needs.

#### **Packaging**

Super Sack: 1000kg (2204lbs), 1 Super Sack per 110cm  $\times$  110cm pallet.

Individual bag: 22.7kg (50lbs), 40 bags packaged on a pallet.

### **Storage**

Unless otherwise specified, it is recommended to store glass fiber products in a cool, dry area. Temperature should not exceed 35°C (95°F) and the relative humidity should be kept below 75%. Fiberglass products must remain in packaging material until just prior to its use. If these conditions are respected, the glass fiber product should not undergo significant changes when stored for extended periods of time.

### **Stacking**

To ensure safety and avoid damage to the product, super sack skids should not be stacked. Individual bags skids should not be stacked more than two high.

#### **Customer Benefits**

- Excellent strand integrity, high bulk and low fuzz
- Superior dry-use flow-ability and easy control of glass loading
- Excellent temperature resistance, very low chromatism
- Excellent performance of composites



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#### Product Data

ID Number	Filament Diameter (Microns)	Available Chop Lengths (inch)	Compatible Polymer	% Organic Solid (LOI)	% Moisture Content
C6-03K-AB	13	1/8	PP	$0.55 \pm 0.20$	≤ 0.05
C6-04K-AB	13	3/16	PP	$0.55 \pm 0.20$	≤ 0.05

## **C6-AB Typical Laminate Mechanical Properties\***

Property	PP	ASTM Method
Tensile Strength (MPa)	95	D638
Flexural Strength (MPa)	143	D790
Flexural Modulus (MPa)	5154	D790
Impact Strength (Notch, KJ/m²)	11.5	D256
Glass Content (%)	30	
Cut Length (inch)	1/8	

<sup>\*1.</sup> Test matrix resin PP + 5% polybond 3200

#### **Disclaimer of Liability**

This data is offered solely as a guide in the selection of a reinforcement. The information contained in this publication is based on actual laboratory data and field test experience. We believe this information to be reliable, but do not guarantee its applicability to the user's process or assume any liability arising out of its use or performance. The user, by accepting the products described herein, agrees to be responsible for thoroughly testing any application to determine its suitability before committing to production. It is important for the user to determine the properties of its own commercial compounds when using this or any other reinforcement. Because of numerous factors affecting results, we make no warranty of any kind, express or implied, including those of merchantability and fitness for a particular purpose. Statements in this data sheet shall not be construed as representations of warranties or as inducements to infringe any patent or violate any law, safety code or insurance regulation.

<sup>2.</sup> The values come from laboratory, there will be deviation caused by the resin system and production process.

<sup>3.</sup> Reference data only, not for technical specifications.